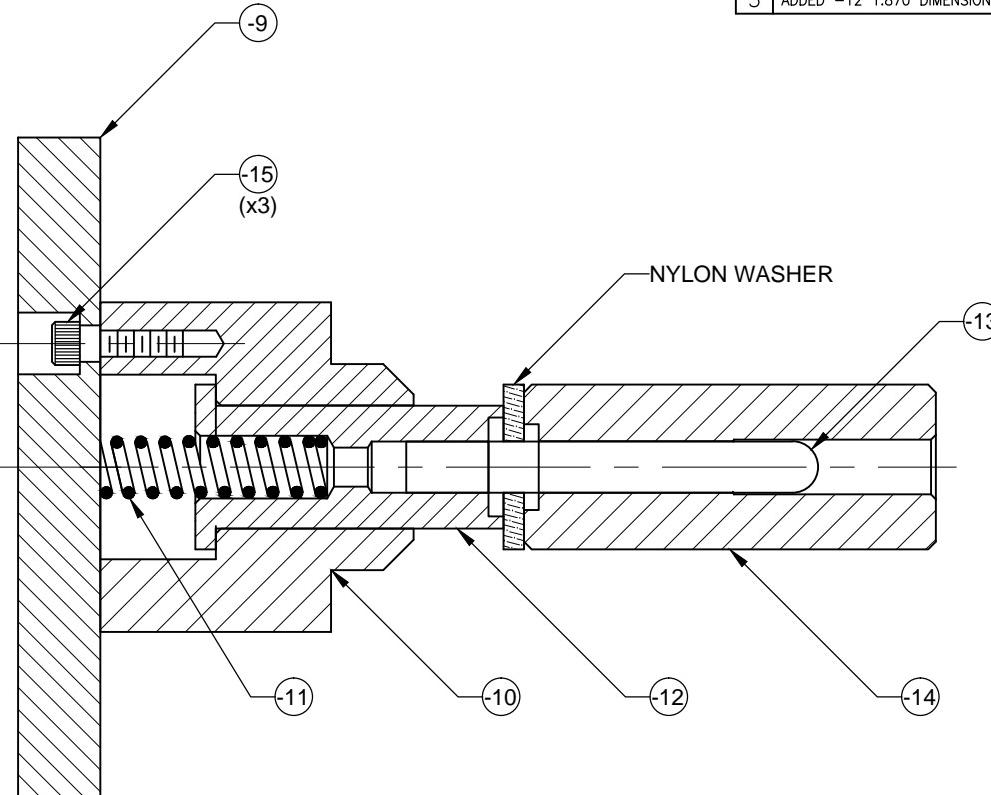


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REV		DESCRIPTION		DATE	INITIAL	APPROVED
1		ADDED NEW FORMAT WAS 5 PAGES.		4-29-08	WP	G.E.
2		SEPARATED RB0006-809-00090-8 FROM RB0006-809-00090 & DELETED DIMENSION TABLES PER R.W. CORRECTED -9 & -10 B.C. FROM Ø1.504 & 1.498. ADDED -12 TOLERANCE TO Ø.312, ADDED -13 TOLERANCE TO Ø.250, ADDED TOLERANCE -14 Ø.312 PER G.E.		5/27/11	RJC	G.E.
3		ADDED -12 1.870 DIMENSION.		4/19/13	CFS	G.E.



#### NOTES

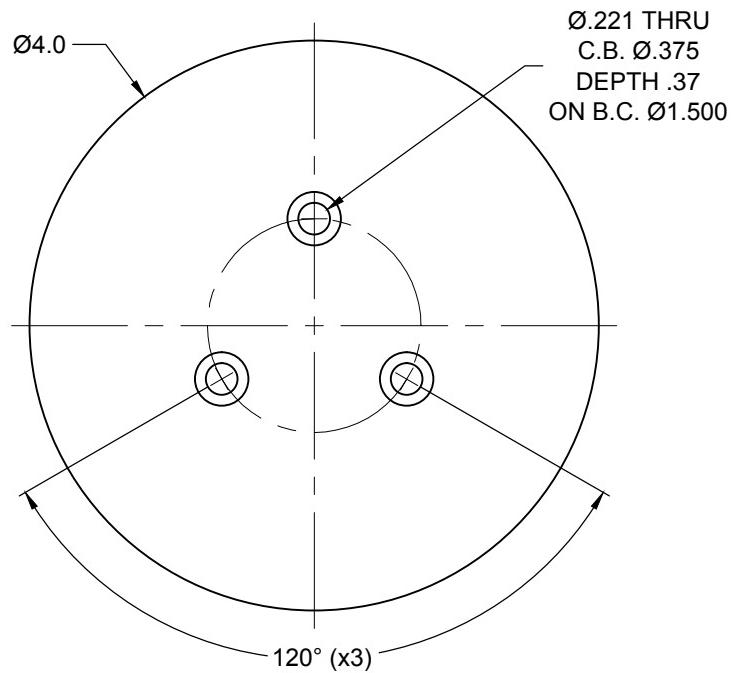
- USED FOR BEARING 369A7951-15.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
1		-9			BASE	1018 RND. BAR	Ø4 x 1/2	2
1		-10			BOTTOM DIE	1018 RND. BAR	Ø2 x 2	3
1		B/O	-11		SPRING	COMPRESSION	MCMASTER-CARR# 9434K77	1
1		-12			GUIDE	O-1 DRILL ROD	Ø1 x 2	4
1		-13			PIN	O-1 DRILL ROD	Ø5/16 x 2-5/8	5
1		-14			TOP DIE	O-1 DRILL ROD	Ø1 x 2-5/8	6
3		B/O	-15		SOCKET HEAD CAP SCREW	BLACK	#10-32 x 1/2	1
1					WASHER FOR SHIPPING	NYLON	Ø1 O.D. x S.F. 5/16 I.D. x 1/8	1

TITLE		REV
RB RED BARN MACHINE		3
DWG NO. RB0006-809-00090-8		REV 3
UNLESS OTHERWISE SPECIFIED		
DIMENSIONS ARE IN INCHES		
TOLERANCES ON: METRIC REF.		
DECIMALS	.XXmm ± .1mm	
XXX ± .005		
XX ± .01	FRACTIONS ± 1/32	
X ± .1	ANGLES ± 5°	
SPEC		
DRAWN BY: PERRITT		
APPROVED D. Weil		
HEAT		
TREAT		
FINISH		
USED ON MODEL		
MD		
SCALE	NTS	DATE 2-10-06
SHEET	1 of 6	

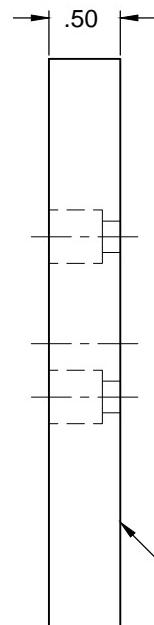
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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED
2	CORRECTED -9 B.C. FROM Ø1.504 & 1.498.	5/27/11	RJC G.E.



-9

BASE



ENGRAVE T/N, S/N,  
"MADE IN USA"

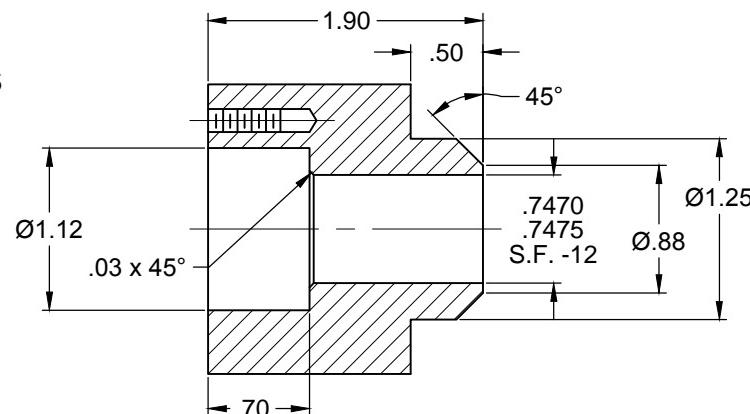
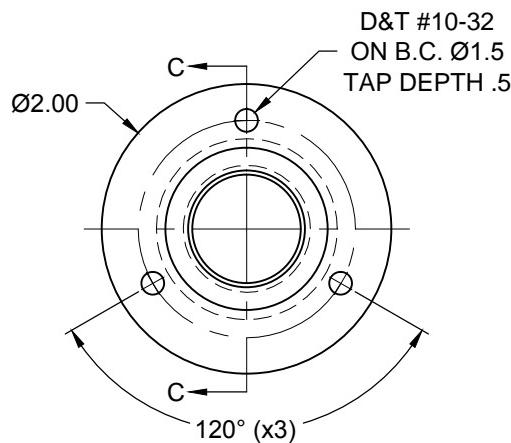
#### NOTES

1. USED FOR BEARING 369A7951-15.

RED BARN MACHINE	
TITLE	ARBØR PRESS FIXTURE, BEARING
DWG NO.	RB0006-809-00090-8-9
REV	3
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
TOLERANCES ON: METRIC REF.	
DECIMALS	.XXmm ± .1mm
XXX ± .005	
XX ± .01	FRACTIONS ± 1/32
X ± .1	ANGLES ± 5°
APPROVED	
HEAT TREAT	
FINISH BLACK OXIDE	
SPEC	
USED ON MODEL	
MD	
SCALE	NTS
DATE	2-10-06
SHEET	2 of 6

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED
2	CORRECTED -10 B.C. FROM Ø1.504 & 1.498.	5/27/11	RJC G.E.



SECTION C-C

(10)

BOTTOM DIE

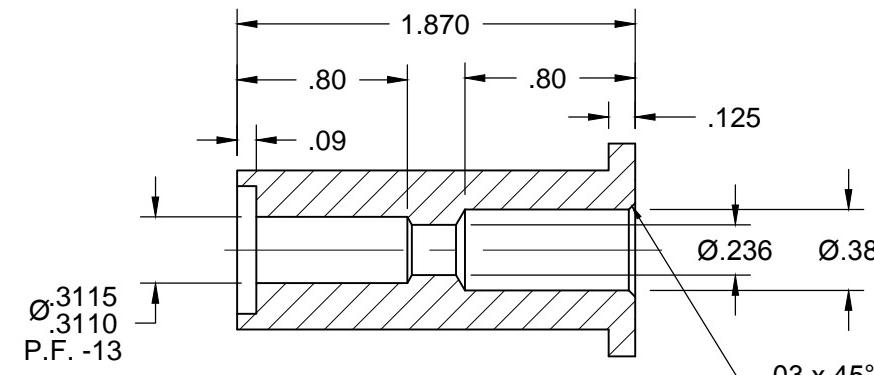
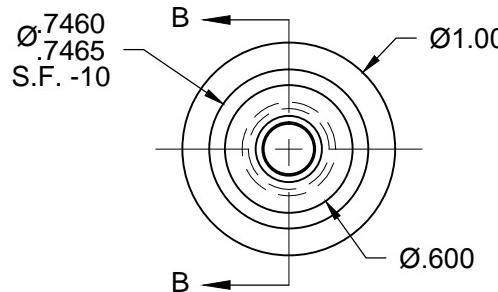
NOTES

1. USED FOR BEARING 369A7951-15.

RED BARN MACHINE	
TITLE	ARBØR PRESS FIXTURE, BEARING
DWG NO.	RB0006-809-00090-8-10
REV	3
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS METRIC REF.	
XXX ± .005	.XXmm ± .1mm
XX ± .01	FRACTIONS ± 1/32
X ± .1	ANGLES ± 5°
APPROVED	
HEAT TREAT	
FINISH BLACK OXIDE	
SPEC	
USED ON MODEL	
MD	
SCALE	NTS
DATE	2-10-06
SHEET	3 of 6

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED
2	ADDED -12 TOLERANCE TO $\phi .312$ PER G.E.	5/27/11	RJC G.E.
3	ADDED -12 1.870 DIMENSION.	4/19/13	CFS G.E.



SECTION B-B

(-12)

GUIDE

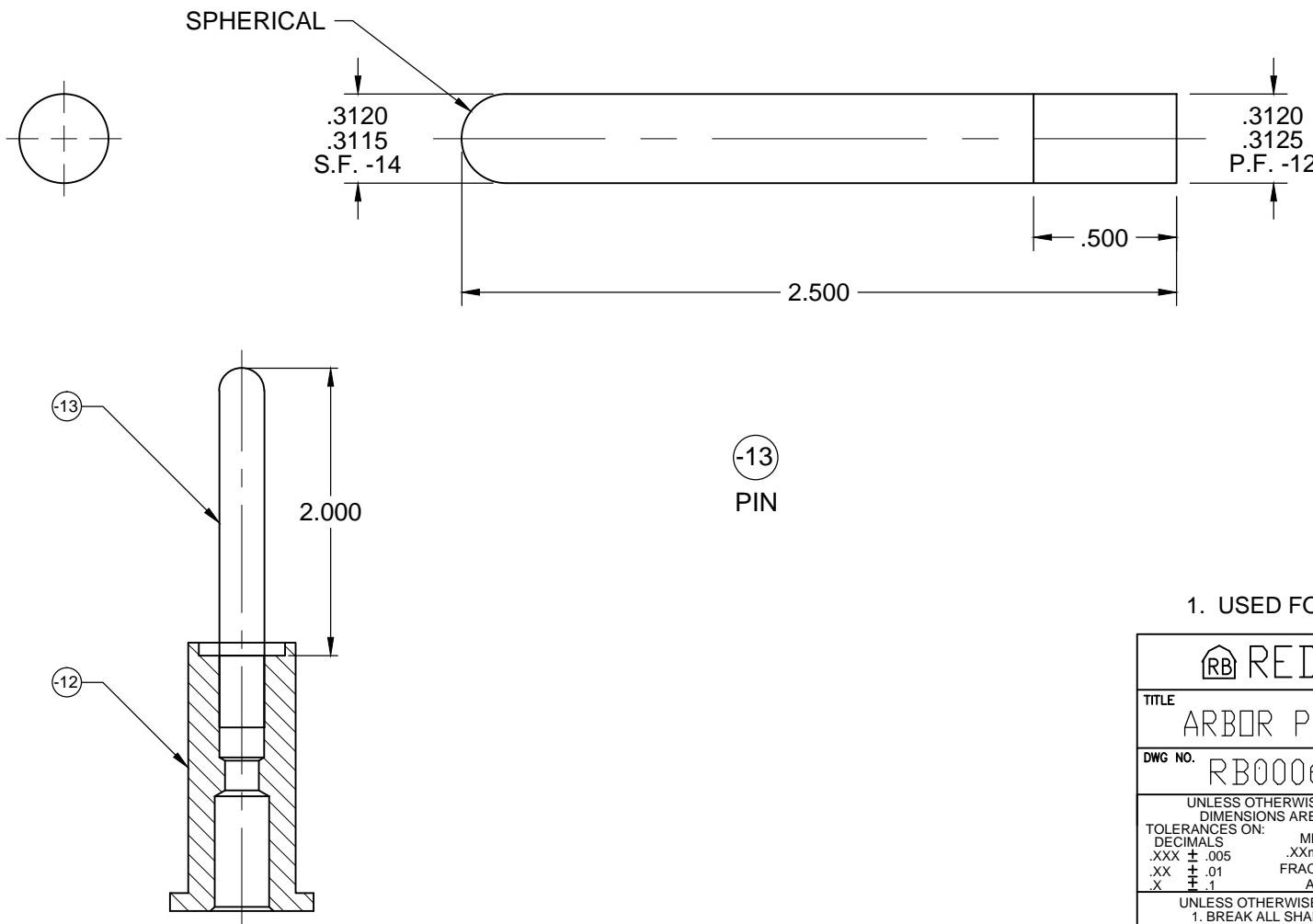
- NOTES  
1. USED FOR BEARING 369A7951-15.

RED BARN MACHINE	
TITLE	ARBOR PRESS FIXTURE, BEARING
DWG NO.	RB0006-809-00090-8-12
REV	3
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DEIMALS .XX ± .005 METRIC REF. XXmm ± .1mm	
XX ± .01 FRACTIONS ± 1/32	
X ± .1 ANGLES ± 5°	
APPROVED D. Weil	
HEAT TREAT	
FINISH BLACK OXIDE	
SPEC	
USED ON MODEL	
MD	
SCALE	NTS
DATE	2-10-06
SHEET	4 of 6

1. BREAK ALL SHARP EDGES  
.015 x 45° PR.015 R  
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
2		ADDED -13 TOLERANCE TO $\phi .250$ PER G.E.		5/27/11	RJC	G.E.

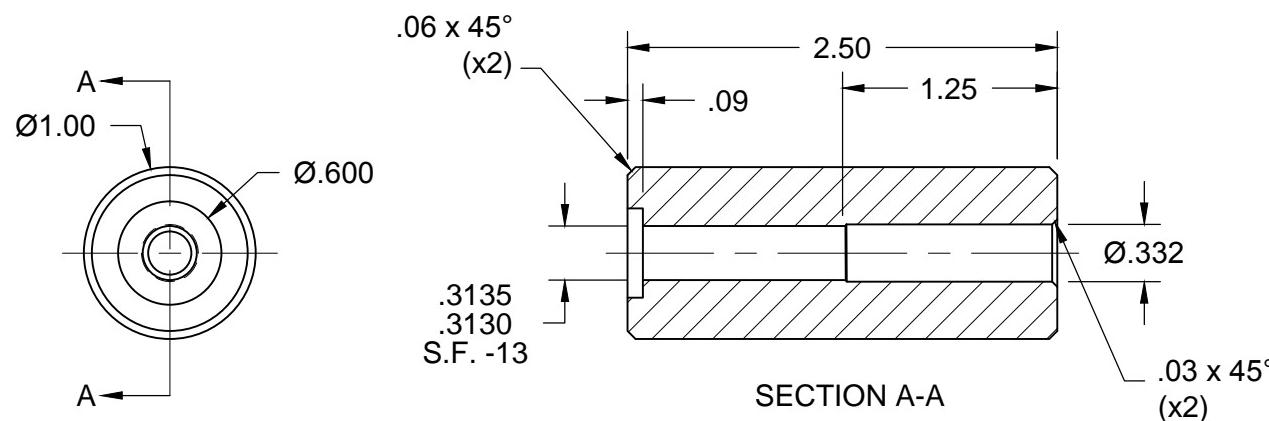


NOTES  
1. USED FOR BEARING 369A7951-15.

<b>RB RED BARN MACHINE</b>					
TITLE					
ARBOR PRESS FIXTURE, BEARING					
DWG NO.	REV 3				
RB0006-809-00090-8-13					
UNLESS OTHERWISE SPECIFIED					
DIMENSIONS ARE IN INCHES					
TOLERANCES ON:					
DECIMALS	METRIC REF.				
XXX $\pm$ .005	.XXmm $\pm$ .1mm				
XX $\pm$ .01	FRACTIONS $\pm$ 1/32				
X $\pm$ .1	ANGLES $\pm$ 5°				
APPROVED					
HEAT TREAT					
FINISH BLACK OXIDE					
SPEC					
USED ON MODEL					
MD					
SCALE	NTS	DATE	2-10-06	SHEET	5 of 6

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
2		ADDED TOLERANCE -14 Ø.312 PER G.E.		5/27/11	RJC	G.E.



-14

TOP DIE

NOTES

- USED FOR BEARING 369A7951-15.

RED BARN MACHINE	
TITLE	ARBOR PRESS FIXTURE, BEARING
DWG NO.	RB0006-809-00090-8-13
REV	3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS METRIC REF. .XXX ± .005 .XXmm ± .1mm	
XX ± .01 FRACTIONS ± 1/32	
X ± .1 ANGLES ± 5°	
APPROVED <i>D. Weil</i>	
HEAT TREAT	
FINISH BLACK OXIDE	
SPEC	
USED ON MODEL	
MD	
SCALE	NTS
DATE	2-10-06
SHEET	6 of 6

NOT APPROVED FOR PRODUCTION

ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	RND	6061	Ø8-1/4 x 3-7/8
ASSY #							

RB		RED BARN MACHINE		
TITLE				
				— —
DWG NO.				REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT		
TOLERANCES ON:		APPROVED		
DECIMALS METRIC REF.		HEAT		
.XXX ± .005 .XXmm ± .1mm		TREAT		
.XX ± .01 FRACTIONS ± 1/32		FINISH		
X ± .1 ANGLES ± .5°		SPEC		
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. 015 R		USED ON MODEL		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING				
SCALE	NTS	DATE	8-15-07	SHEET
				1 of 1

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REV		DESCRIPTION	DATE	INITIAL	APPROVED

NOT APPROVED FOR PRODUCTION

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Eugene, Oregon 97402  
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E-mail: sales@redbarn.net

 RED BARN MACHINE
TITLE INSPECTION & TESTING PROCEDURES FOR THE FIRE SCOUT ENGINE LIFT ASSEMBLY
TOOL NO. RBT18717
CUSTOMER 1 of 1 SHEET 5 of 5